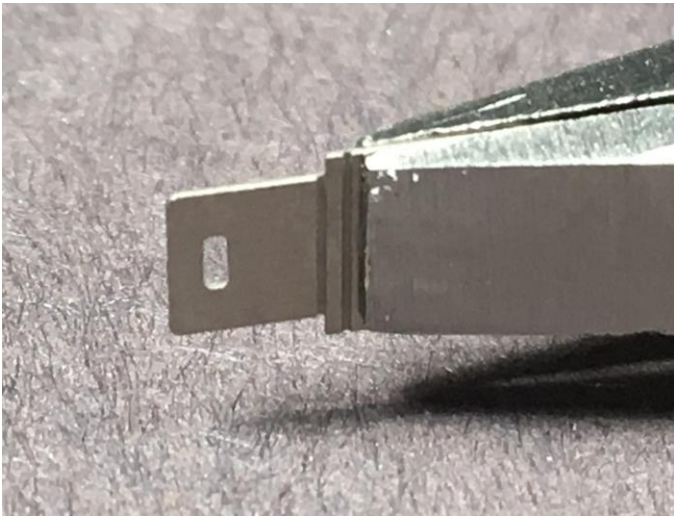
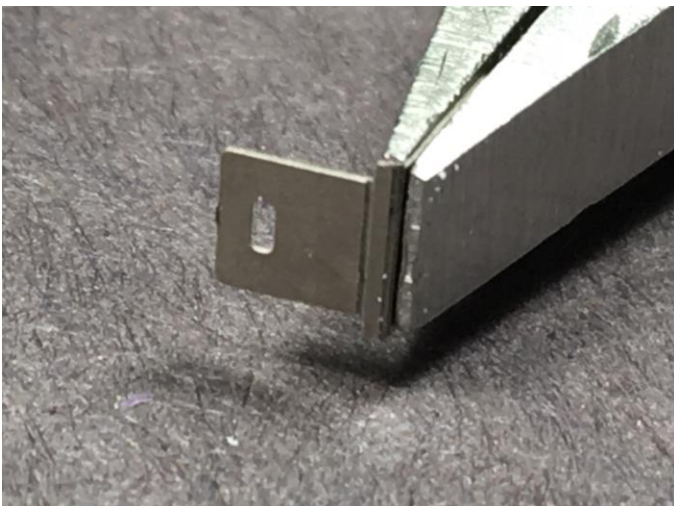


There are 2 types of sand fill hatches included with the porthole patch panel set. The top photo is of the front side and bottom photo is of the back side. The easiest way to identify the two sides is that the side that has the two horizontal etch lines is the back side. Please note that one of the etch lines is a decorative line and the other is a fold line. In the bottom photo the upper etch line is the fold line.



This photo shows the sand fill hatch held in a pair of flat nosed pliers. Note that the hatch is being held just below the fold line. The other etch line is the decorative line that was mentioned above.



Fold the top portion of the sand fill hatch backward. This will leave the decorative etch line exposed. If you fold the sand fill hatch incorrectly this decorative etched line will disappear.



When folded correctly this is how the two sand fill hatches should look. Note that the decorative fold line we keep referring to is noticeable across the lower portion of the fill hatch. The fold line is at the extreme bottom edge of the part.



This is a sand fill hatch that has been properly assembled and installed. The outside rim should like an upside down "U". The decorative etch line is at the bottom of the sand fill hatch. CA is used to attach the hatch to the sides of the locomotive.